

## CLAIMS

1. A mold open and close mechanism to be secured to the top wall of an I.S. machine, the top wall having an opening therein, comprising
- 5 an actuator housing to be secured to the top wall,
- a vertically extending insert assembly including
- 10 a housing, and
- a drive mounted on said housing, said drive including a nut supporting drive link means, and means including a vertically positioned motor for displacing said nut,
- 15 said actuator housing defining a vertically extending housing opening above the top wall opening so that said vertically extending insert assembly can be inserted through the housing opening and into the top wall opening,
- 20 said actuator housing including vertically extending flange means,
- said insert assembly housing including mounting means for engaging said flange means and
- fastener means for securing said mounting
- 25 means to said flange means whereby with the release of said fastener means said insert assembly can be lifted from the machine.
2. A mold open and close mechanism according to claim 1, wherein said means including a vertically positioned motor for displacing said nut further includes
- 30 a screw operatively associated with said nut and
- 35 a coupling for connecting said screw and said motor.

3. A mold open and close mechanism according to claim 1, wherein said drive link means comprises a pair of links.